Premium high efficiency NEW Helicross Gearbox









Helicross Gearbox

- · Concentric and hollow structure right angle gearbox
- · Made with patented technology in Korea



High quality design

- · Strong and high class design
- · Strengthen housing durability

High Durability

- Application of All Ball Bearing
- Realization of permission torque with max.294N.m
- Application of special steel with double-heating

User-oriented design gearbox

- · Output shaft uses Stainless Steel(optional)
- · Provide Worm solid type output shaft
- · Processing HOLE and TAP
- · Free style mounting type

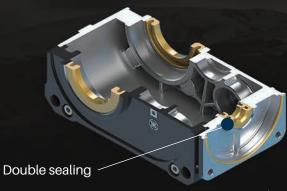
Low noise, low vibration gearbox

- · Specialized processing input and first gear
- · RSG(Round Super Grinding) gear processing

Perfect preventing oil leakage

- · Application of high quality oil seal to output area
- · Double-sealing on input area





Specifications

Helicross gear processing method, a design patents and Patented

trademark registration

Maximized transmit power efficiency through an High efficiency

optimal design torsion angle

240:1 ratio (14 ratios) High ratio

High permission torque Max. 294N.m (based on 10HC series)

Low noise and Adopted high accuracy gear processing RSG

low vibration (Round Super Grinding) method

Disassemble Separate and assemble motor and gearbox assemble type (Interchangeable with motor or gearbox)

High durability Enhanced housing durability with structure of load dispersion

Various mounting Maximize the utilization of installation spaces by direction



- 90mm / 104mm Square frame ratio 15:1 ~ 240:1
- Application of various voltages and frequencies

1Φ 220V	60Hz	90~300W
1Φ 220V~240V	50Hz	90~250W
3Ф 220V~230V	50/60Hz	90~200W
3	50/60Hz	90~200W
3Φ 415V~440V	50/60Hz	90~200W
3Ф 220V / 380V	60Hz	400W
3Φ 230V / 400V	50Hz	300W
3Φ 440V	50/60Hz	300W

Correspond to Induction, Brake and Speed control motor

Model

9 HC	240	- B
■ 9 : 90mm frame	Ratio	B : S45C output shaft (Basic)

■ 9:90mm frame	Ratio		B : S45C output shaft (Basic)
- 40 - 40 4 (15:1	80:1	
■ 10 : 104mm frame	20:1	100:1	S: SUS output shaft (Optional)
	25:1	120:1	
	30:1	160:1	
	40:1	200:1	
	50:1	225:1	
	60.1	240.1	

- * 9HC attaching 90W ~ 200W motor
- * 10HC attaching 250W ~ 400W motor
- Examples of Helicross gearbox model name

Motor Gearbox 9 I D G 3 - 200 F HC - T + 9 HC B

> **B**: S45C output shaft (Basic) S: SUS output shaft (Optional)

10 I D G 6 400 F HC T + 10 HC B

B: S45C output shaft (Basic)

S: SUS output shaft (Optional)

9HC type (90/120/150W)

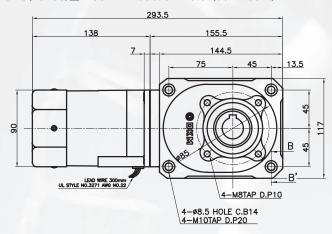
9HC□□ Max. permission torque

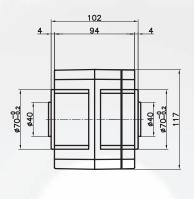
	Ra	atio	15	20	25	30	40	50	60	80	100	120	160	200	225	240
Motor Model	60Hz	r/min	120	90	72	60	45	36	30	22.5	18	15	11.25	9	8	7.5
	50Hz	17111111	100	75	60	50	37.5	30	25	18.75	15	12.5	9.4	7.5	6.7	6.3
90W	60Hz		60	80	100	120	160	200	240	320	400	480	640	800	900	960
9000	50Hz		71.1	94.8	119	142	190	237	284	379	474	569	758	948	1067	1138
120W	60Hz	kafom	80	107	133	160	213	267	320	427	533	640	853	1067	1200	1280
12000	50Hz	kgfcm	94.8	126	158	190	253	316	379	506	632	758	1011	1264	1422	1517
150W	60Hz		103	138	172	296	275	344	413	550	688	826	1101	1376	1548	1651
15000	50Hz		123	164	205	246	328	410	492	656	820	984	1313	1641	1800	1800

[·]The direction of rotation of gearbox output shaft colored ■ and □ is opposite direction.

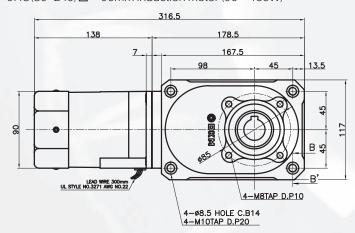
(iii) Dimensions (Motor & Gearbox)

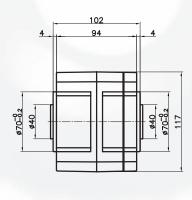
.9HC(15~60) ☐ + 90mm Induction motor (90 ~ 150W)





.9HC(80~240) ☐ + 90mm Induction motor (90 ~ 150W)



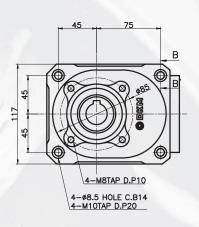


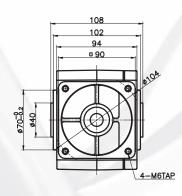
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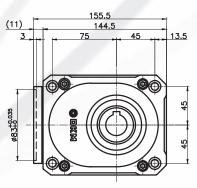


(iii) Dimensions (Helicross Gearbox)

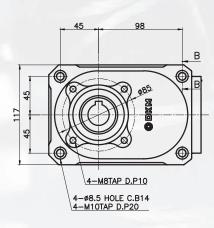
·Ratio 1/15~1/60

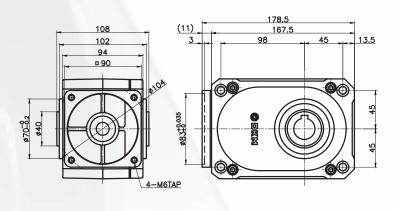


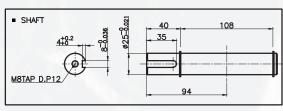


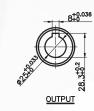


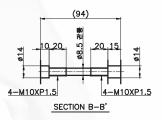
·Ratio 1/80 ~ 1/240











SHAFT is sold separately.

9HC type (180W / 200W)

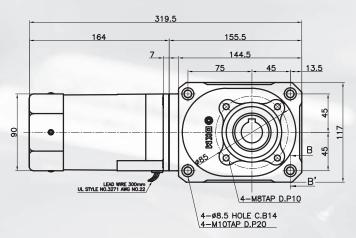
9HC□□ Max. permission torque

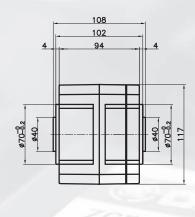
	감	속비	15	20	25	30	40	50	60	80	100	120	160	200	225	240
Motor Model	60Hz	r/min	120	90	72	60	45	36	30	22.5	18	15	11.25	9	8	7.5
	50Hz	17111111	100	75	60	50	37.5	30	25	18.75	15	12.5	9.4	7.5	6.7	6.3
180W	60Hz		120	160	200	240	320	400	480	640	800	960	1280	1600	1800	1800
10000	50Hz	kafam	148	197	246	295	394	492	591	788	984	1181	1575	1800	1800	1800
200W	60Hz	kgfcm	138	183	229	275	367	459	550	734	917	1101	1468	1800	1800	1800
20000	50Hz		164	219	273	328	438	547	656	875	1094	1313	1750	1800	1800	1800

[·]The direction of rotation of gearbox output shaft colored \square and \square is opposite direction.

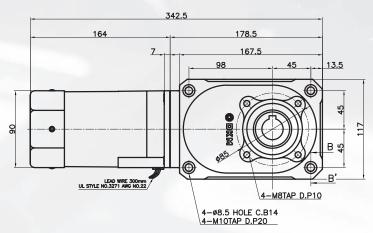
(iii) Dimensions (Motor & Gearbox)

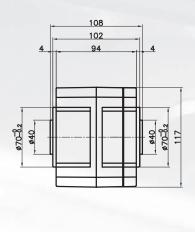
.9HC(15~60) ☐ + 90mm Induction motor (180 ~ 200W)





·9HC(80~240) ☐ + 90mm Induction motor (180 ~ 200W)



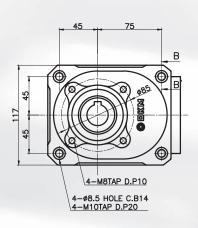


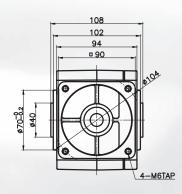
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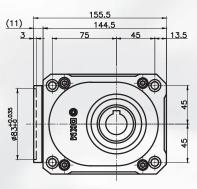


(iii) Dimensions (Helicross Gearbox)

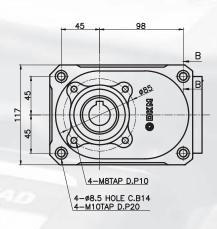
· Ratio 1/15~1/60

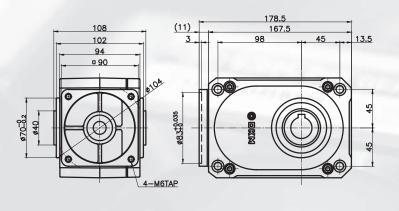


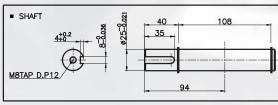


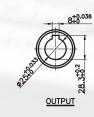


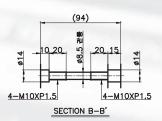
· Ratio 1/80 ~ 1/240











SHAFT is sold separately.

10HC type (250W / 300W / 400W)

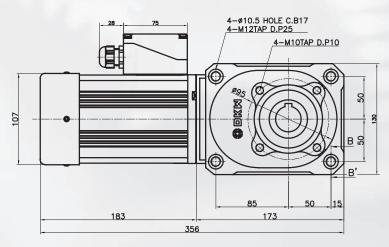
(a) 10HC□□ Max. permission torque

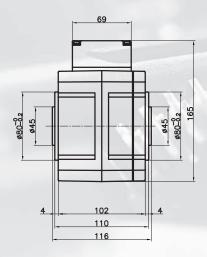
	감	녹비	15	20	25	30	40	50	60	80	100	120	160	200	225	240
Motor Model	60Hz	r/min	120	90	72	60	45	36	30	22.5	18	15	11.25	9	8	7.5
	50Hz	1/111111	100	75	60	50	37.5	30	25	18.75	15	12.5	9.4	7.5	6.7	6.3
250W	50Hz		213	284	356	427	569	711	853	1138	1422	1706	2275	2844	3000	3000
300W	60Hz	kafom	200	267	333	400	533	667	800	1067	1333	1600	2133	2666	3000	3000
3000	50Hz	kgfcm	246	328	410	492	656	820	984	1313	1641	1969	2625	3000	3000	3000
400W	60Hz		267	356	444	533	711	889	1067	1422	1778	2133	2844	3000	3000	3000

[·]The direction of rotation of gearbox output shaft colored ■ and □ is opposite direction.

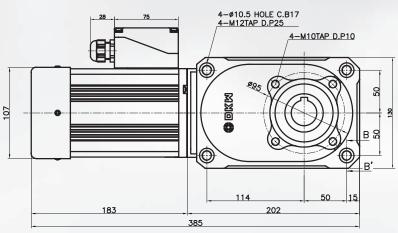
(Motor & Gearbox)

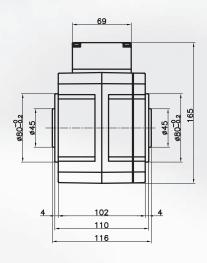
·10HC(15~60) ☐ + 104mm Induction motor (250 ~ 400W)





·9HC(80~240) ☐ + 90mm Induction motor (250 ~ 400W)



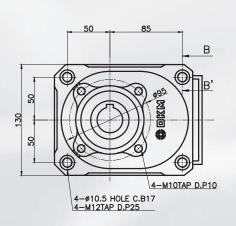


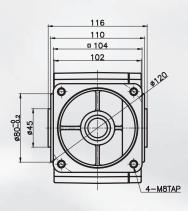
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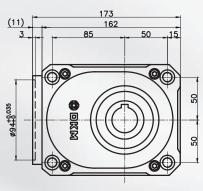


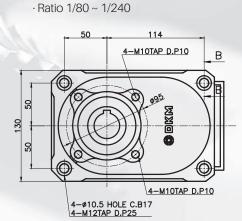
(iii) Dimensions (Helicross Gearbox)

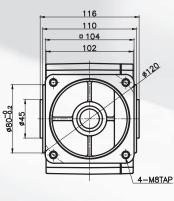
· Ratio 1/15~1/60

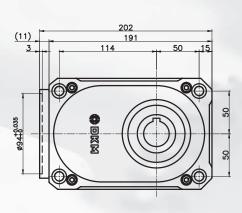


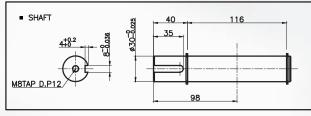




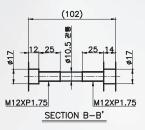








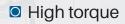




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Helicross gearbox

294N.m



Parallel gearbox

Max. 40N.m



Worm Hollow gearbox

Max. 36N.m

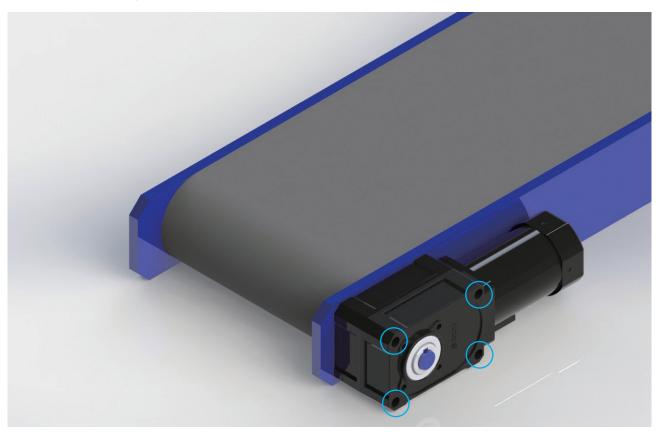






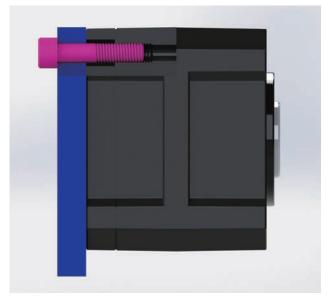
Separable and interchangeable with motor or gearbox

User-oriented gearbox attachment



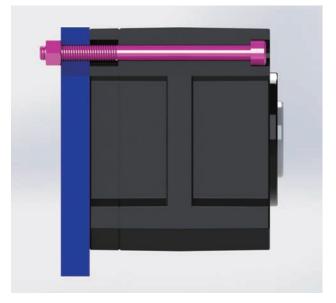
• Provide 2 types of attaching ways without limitation to attach the equipment due to tap and hole are all processed in gearbox.

Attaching way using TAP



■ 9HC type: M10XP1.5XDP20 TAP processing ■ 10HC type: M12XP1.75XDP25 TAP processing

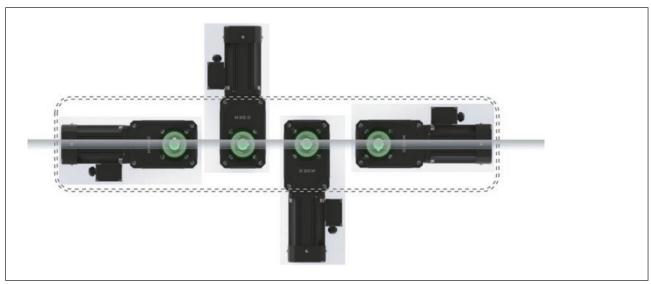
Attaching way using HOLE



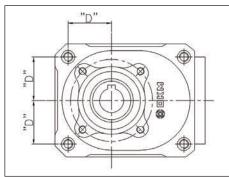
■ 9HC type: ø8.5 hole penetration ■ 10HC type: ø10.5 hole penetration



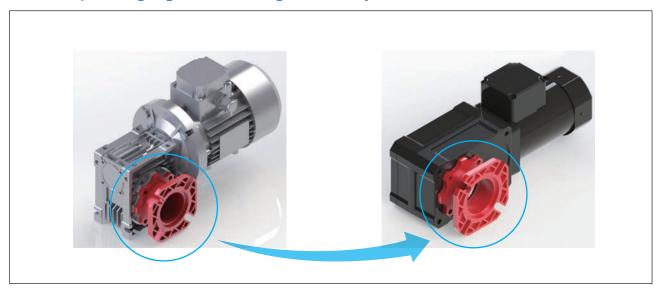
Free direction mounting



■ 'D' on the right dimension is all same for any directions' mounting.



Output flange of worm gearbox is available for Helicross Gearbox. (corresponding high ratio and high efficiency)



- 9HC type: Available to attaching NMRV 050 output flange
- 10HC type: Available to attaching NMRV 063 output flange



Metal Processing

DKM Motor has a long worth of know-how since its foundation in manufacturing metal processing components. We are making all metal cutting processes: turning with single or multi-spindle machines, gearing by hobbing machine, heat treatments and hardening processes.









Assembly and Test

By using the precision assembly machines DKM Motor is making assembly of the selected components by the internal quality standard. We are making total 3 times test; the test of the components before assembly, the test after assembly and the final shipping test after assembly of motor and gearbox.

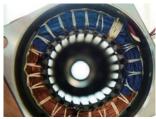














R&D

The design department of DKM Motor is connected to the development of all products and our R&D team is on stand-by for comprehensive and fast adaptations to match your specific requirements and specifications.



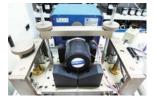






Laboratories

DKM carries out stress, wear, tear and life tests with the test machines. Through this test process in our own test laboratory we can get the permissible torque and other limit values of each products will meet the required demands.









Quality Assurance

We always carry out the reliability test for sampling products from all manufactured products. By this test we can handle any faulty in advance.







(a) AC MOTORS

W AC MOTORS	
Induction Motor	For continuous operating - Constant speed with continuous operation - Stop in 2 sec. when switched off (Overrun: 30-40 times) - Possible for reverse rotation
2 Pole Motor	For high speed rotation - High speed rotation - 3,600r/min (60Hz) 3,000r/min (50Hz) - Used without Gearbox - Possible for reverse rotation
Reversible Motor	For forward and reverse operation - Suitable for frequent reverse operation - Stop in 0.5 sec. when switched off (Overrun: 5-6 times) - Possible for reverse rotation
Brake Motor	For maintaining loading - Suitable for operation where load should be maintained - Stop in 0.2 sec. when switched off (Overrun: 2-3 times) - Possible for reverse rotation
Clutch & Brake Motor	For frequent driving/stopping - Suitable for high frequent start and stop operation - Stop in 0.1 sec. when switched off (Overrun: 1 time) - Used always with Gearbox - Possible for reverse rotation
Torque Motor	Possible to control torque - Suitable for controlling tension and pushing in winding operations - Easy control of motor torque by using torque controller - Possible for reverse rotation FX3000 - Internal Volume (Digital system) - Capacitor built-in - Speed and Torque control - PLC I/O control - PLC I/O control - Speed and Torque control - DIN Rail type
	- Speed control motor allows you to set and adjust the speed of the motor easily by using speed controller Speed Controller: FX3000, DX3000, DSA, DSKM
Speed Control Induction Motor Speed Control Reversible Motor Speed Control Brake Motor	FX3000 FGFG OBBO SCHOOL SCH
Speed Control Clutch&Brake Motor	FX3000 DX3000 DSA DSKM - Internal Volume (Digital system) control (Analog system) (External volume usable) - Capacitor built-in - PLC I/O control - Unit type (Connecting the motor with using control control control control - Capacitor built-in - Results of the motor with using connector) - DIN Rail type - Capacitor built-in - Results of the motor with using connector - Capacitor built-in - Capacitor built-in - Internal volume usable) - Internal Volume (External volume (External volume usable) - Socket type (Wiring a motor to a socket) - Capacitor built-in - Capacitor built-in - Capacitor built-in - Internal volume - In



Parallel gearbox

•Frame size: 60/70/80/90/104mm

General Box type (GB type)

Powerful Box type (PB type)

Powerful Flange type (PF type)

(HB type)

High Powerful Box type High Powerful Flange type Ultra Powerful Box type (HF type)

(UB type)













Right angle gearbox

The flange mounting types of right angle gearboxes allow the motor to be installed at the right or left axis of equipment such as conveyor belts.

Worm solid (W type), worm hollow (WH type) and Helicross (HC type) gearboxes are available.

· Frame size

Worm Solid type: 80/90mm

Worm Hollow type: 90/104mm (Gear center distance: 30/40mm)

Helicross type: 90/104mm



Worm Solid type (W type, Left output shaft)



Worm Solid type



Worm Solid type (W type, Right output shaft) (W type, Bi-directional output shaft)



Worm Hollow type (WH type: 90/104mm)



Helicross gearbox, 90mm



Helicross gearbox, 104mm

The leading motor company in Korea



- * Global sales network from over 50 countries around the world, including Germany and US
 * Fast response and delivery within 2 days after the order



